

Compare Summary



Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
2	O1	G00
2	<End Of Line>	G90
2	<End Of Line>	G80
2	<End Of Line>	G40
2	<End Of Line>	G17
3	G90	M6
3	G80	<End Of Line>
3	G40	<End Of Line>
3	G17	<End Of Line>
8	M6	M3
9	M3	M8
10	G0	B0
10	G54	<End Of Line>
10	X2.9394	<End Of Line>
10	Y-1.927	<End Of Line>
11	G43	G00
11	Z0.5	G54
11	H12	X-4.
11	<End Of Line>	Y2.
12	M9	G43
12	<End Of Line>	Z1.
12	<End Of Line>	H13
13	G0	Z.1
13	Z0.2	<End Of Line>
14	G1	G01
14	Z0	Z0.
15	X2.9808	X-2.5
16	G2	X2.5
16	X3.1187	<End Of Line>
16	Y-1.8646	<End Of Line>
16	I0.3702	<End Of Line>
16	J-0.635	<End Of Line>
17	G3	Y1.2
17	Y-0.198	<End Of Line>
17	I-1.2049	<End Of Line>
17	J0.8333	<End Of Line>
18	G2	X-2.5
18	X2.9808	<End Of Line>
18	Y-0.1356	<End Of Line>

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
18	I0.2323	<End Of Line>
18	J0.6974	<End Of Line>
19	G1	Y.4
19	X2.9394	<End Of Line>
20	G2	X2.5
20	X2.9668	<End Of Line>
20	Y-0.2107	<End Of Line>
20	I-0.6756	<End Of Line>
20	J-0.2895	<End Of Line>
21	X3.1509	Y-.4
21	Y-0.5296	<End Of Line>
21	I-1.053	<End Of Line>
21	J-0.8206	<End Of Line>
22	Y-1.533	X-2.5
22	I-0.5371	<End Of Line>
22	J-0.5017	<End Of Line>
23	X2.9668	Y-1.2
23	Y-1.8518	<End Of Line>
23	I-1.2371	<End Of Line>
23	J0.5017	<End Of Line>
24	X2.9394	X2.5
24	Y-1.927	<End Of Line>
24	I-0.703	<End Of Line>
24	J0.2143	<End Of Line>
25	G1	Y-2.
25	X2.7653	<End Of Line>
25	Y-2.027	<End Of Line>
26	X3.0089	X-2.5
27	G2	X-4.
27	X3.1806	<End Of Line>
27	Y-1.9502	<End Of Line>
27	I0.3421	<End Of Line>
27	J-0.535	<End Of Line>
28	G3	G00
28	Y-0.1123	Z1.
28	I-1.2668	<End Of Line>
28	J0.9189	<End Of Line>
29	G2	M6
29	X3.0089	<End Of Line>
29	Y-0.0356	<End Of Line>
29	I0.1704	<End Of Line>

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
29	J0.6117	<End Of Line>
30	G1	M3
30	X2.7653	<End Of Line>
31	G2	M8
31	X2.8763	<End Of Line>
31	Y-0.2574	<End Of Line>
31	I-0.5015	<End Of Line>
31	J-0.3895	<End Of Line>
32	X3.0652	G00
32	Y-0.5847	<End Of Line>
32	I-0.9625	<End Of Line>
32	J-0.7739	<End Of Line>
33	Y-1.4779	X-1.9442
33	I-0.4514	Y1.5307
33	J-0.4466	<End Of Line>
34	X2.8763	G43
34	Y-1.8052	Z1.
34	I-1.1514	H7
34	J0.4466	<End Of Line>
35	X2.7653	G81
35	Y-2.027	X-1.9442
35	I-0.6125	Y1.5307
35	J0.1677	Z-.15
35	<End Of Line>	R.1
36	G1	X-.7307
36	X2.6324	<End Of Line>
36	Y-2.127	<End Of Line>
37	X3.0395	X0.
38	G2	X.35
38	X3.2394	Y.6062
38	Y-2.0387	<End Of Line>
38	I0.3115	<End Of Line>
38	J-0.435	<End Of Line>
39	G3	X-.35
39	Y-0.0239	<End Of Line>
39	I-1.3256	<End Of Line>
39	J1.0074	<End Of Line>
40	G2	X-.7
40	X3.0395	Y0.
40	Y0.0644	<End Of Line>
40	I0.1116	<End Of Line>

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
40	J0.5233	<End Of Line>
41	G1	X-.35
41	X2.4798	Y-.6062
42	G2	X-1.9442
42	X2.7848	Y-1.5307
42	Y-0.3036	<End Of Line>
42	I-0.216	<End Of Line>
42	J-0.4895	<End Of Line>
43	X2.9795	X0.
43	Y-0.6408	<End Of Line>
43	I-0.871	<End Of Line>
43	J-0.7277	<End Of Line>
44	Y-1.4218	X1.4372
44	I-0.3657	<End Of Line>
44	J-0.3905	<End Of Line>
45	X2.7848	X.35
45	Y-1.759	Y-.6062
45	I-1.0657	<End Of Line>
45	J0.3905	<End Of Line>
46	X2.4798	X.7
46	Y-2.127	Y0.
46	I-0.521	<End Of Line>
46	J0.1215	<End Of Line>
47	G1	X1.4372
47	X2.6324	Y1.5307
48	Y-2.227	G80
49	X3.0735	M6
50	G2	M3
50	X3.2946	<End Of Line>
50	Y-2.1306	<End Of Line>
50	I0.2775	<End Of Line>
50	J-0.335	<End Of Line>
51	G3	M8
51	Y0.068	<End Of Line>
51	I-1.3808	<End Of Line>
51	J1.0993	<End Of Line>
52	G2	G00
52	X3.0735	<End Of Line>
52	Y0.1644	<End Of Line>
52	I0.0564	<End Of Line>
52	J0.4314	<End Of Line>

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
53	G1	X-1.9442
53	X2.2488	Y1.5307
54	Y0.0097	G43
54	<End Of Line>	Z1.
54	<End Of Line>	H34
55	G2	G83
55	X2.6921	X-1.9442
55	Y-0.349	Y1.5307
55	I0.015	Z-1.15
55	J-0.4348	Q.2
55	<End Of Line>	R.1
56	X2.8938	X-.7307
56	Y-0.6984	<End Of Line>
56	I-0.7783	<End Of Line>
56	J-0.6823	<End Of Line>
57	Y-1.3642	X0.
57	I-0.28	<End Of Line>
57	J-0.3329	<End Of Line>
58	X2.6921	X.35
58	Y-1.7135	Y.6062
58	I-0.98	<End Of Line>
58	J0.3329	<End Of Line>
59	X2.2488	X-.35
59	Y-2.0722	<End Of Line>
59	I-0.4283	<End Of Line>
59	J0.076	<End Of Line>
60	G1	X-.7
60	Y-2.227	Y0.
61	X2.6324	X-.35
61	<End Of Line>	Y-.6062
62	Y-2.327	X-1.9442
62	<End Of Line>	Y-1.5307
63	X3.1122	X0.
64	G2	X1.4372
64	X3.345	<End Of Line>
64	Y-2.227	<End Of Line>
64	I0.2388	<End Of Line>
64	J-0.235	<End Of Line>
65	G3	X.35
65	Y0.1644	Y-.6062
65	I-1.4312	<End Of Line>

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
65	J1.1957	<End Of Line>
66	G2	X.7
66	X3.1122	Y0.
66	Y0.2644	<End Of Line>
66	I0.006	<End Of Line>
66	J0.335	<End Of Line>
67	G1	X1.4372
67	X2.1524	Y1.5307
68	X2.1488	G80
68	Y0.2607	<End Of Line>
69	Y-0.1104	M6
70	G2	M3
70	X2.5973	<End Of Line>
70	Y-0.3933	<End Of Line>
70	I0.115	<End Of Line>
70	J-0.3147	<End Of Line>
71	X2.8081	M8
71	Y-0.7584	<End Of Line>
71	I-0.6835	<End Of Line>
71	J-0.638	<End Of Line>
72	Y-1.3042	G00
72	I-0.1943	<End Of Line>
72	J-0.2729	<End Of Line>
73	X2.5973	X-1.9442
73	Y-1.6693	Y1.5307
73	I-0.8943	<End Of Line>
73	J0.2729	<End Of Line>
74	X2.1488	G43
74	Y-1.9522	Z1.
74	I-0.3335	H61
74	J0.0318	<End Of Line>
75	G1	G84
75	Y-2.3233	X-1.9442
75	<End Of Line>	Y1.5307
75	<End Of Line>	Z-1.15
75	<End Of Line>	R.1
76	X2.1524	X-.7307
76	Y-2.327	<End Of Line>
77	X2.6324	X0.
78	X2.6041	X.35
78	Y-2.3252	Y.6062

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
79	G3	X-.35
79	X2.6324	<End Of Line>
79	Y-2.337	<End Of Line>
79	I0.0283	<End Of Line>
79	J0.0282	<End Of Line>
80	G1	X-.7
80	X3.1164	Y0.
81	G2	X-.35
81	X3.3497	Y-.6062
81	Y-2.237	<End Of Line>
81	I0.2346	<End Of Line>
81	J-0.225	<End Of Line>
82	G3	X-1.9442
82	Y0.1744	Y-1.5307
82	I-1.4359	<End Of Line>
82	J1.2057	<End Of Line>
83	G2	X0.
83	X3.1164	<End Of Line>
83	Y0.2744	<End Of Line>
83	I0.0013	<End Of Line>
83	J0.325	<End Of Line>
84	G1	X1.4372
84	X2.1483	<End Of Line>
85	X2.1388	X.35
85	Y0.2649	Y-.6062
86	Y-0.1251	X.7
86	<End Of Line>	Y0.
87	G2	X1.4372
87	X2.5876	Y1.5307
87	Y-0.3976	<End Of Line>
87	I0.125	<End Of Line>
87	J-0.3	<End Of Line>
88	X2.7995	G80
88	Y-0.7646	<End Of Line>
88	I-0.6738	<End Of Line>
88	J-0.6337	<End Of Line>
89	Y-1.298	M6
89	I-0.1857	<End Of Line>
89	J-0.2667	<End Of Line>
90	X2.5876	M3
90	Y-1.665	<End Of Line>

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90	I-0.8857	<End Of Line>
90	J0.2667	<End Of Line>
91	X2.1388	M8
91	Y-1.9375	<End Of Line>
91	I-0.3238	<End Of Line>
91	J0.0275	<End Of Line>
92	G1	G00
92	Y-2.3274	<End Of Line>
93	X2.1483	X1.2049
93	Y-2.337	Y-.8333
94	X2.6324	G43
94	<End Of Line>	Z1.
94	<End Of Line>	H4
95	G3	Z.1
95	X2.6607	<End Of Line>
95	Y-2.3252	<End Of Line>
95	I0	<End Of Line>
95	J0.04	<End Of Line>
96	G0	G01
96	Z0.5	Z-.5
97	X1.9138	G03
97	Y-1.1077	X1.2049
97	<End Of Line>	Y.8333
97	<End Of Line>	R1.465
98	Z0.2	G02
98	<End Of Line>	X1.0671
98	<End Of Line>	Y.8957
98	<End Of Line>	R.7351
99	G1	G01
99	Z0	X1.0256
100	G2	G02
100	X1.9799	X1.0531
100	Y-1.0695	Y.8205
100	I0.35	R.735
100	J-0.5298	<End Of Line>
101	Y-0.9931	X1.2371
101	I0.6339	Y.5017
101	J0.0382	R1.335
102	X1.9138	X1.2371
102	Y-0.9549	Y-.5017
102	I0.2839	R.735

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
102	J0.568	<End Of Line>
103	X1.8476	X1.0531
103	Y-0.9931	Y-.8205
103	I-0.35	R1.335
103	J0.5298	<End Of Line>
104	X1.8488	X1.0256
104	Y-1.0313	Y-.8957
104	I-0.6338	R.735
104	J-0.0382	<End Of Line>
105	X1.8476	G01
105	Y-1.0695	X1.0671
105	I-0.635	<End Of Line>
105	J0	<End Of Line>
106	X1.9138	G02
106	Y-1.1077	X1.2049
106	I-0.2838	Y-.8333
106	J-0.568	R.735
107	G1	G01
107	Y-1.2329	X1.2871
107	<End Of Line>	Y-.8902
108	G2	G03
108	X2.0884	X1.2668
108	Y-1.1321	Y.919
108	I0.35	R1.565
108	J-0.4046	<End Of Line>
109	Y-0.9305	G02
109	I0.5254	X1.0951
109	J0.1008	Y.9957
109	<End Of Line>	R.635
110	X1.9138	G01
110	Y-0.8297	X.8516
110	I0.1754	<End Of Line>
110	J0.5054	<End Of Line>
111	X1.7392	G02
111	Y-0.9305	X.9625
111	I-0.35	Y.7739
111	J0.4046	R.6351
112	X1.7488	X1.1514
112	Y-1.0313	Y.4466
112	I-0.5254	R1.235
112	J-0.1008	<End Of Line>

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113	X1.7392	X1.1514
113	Y-1.1321	Y-.4466
113	I-0.535	R.635
113	J0	<End Of Line>
114	X1.9138	X.9625
114	Y-1.2329	Y-.7739
114	I-0.1754	R1.235
114	J-0.5054	<End Of Line>
115	G1	X.8516
115	Y-1.3792	Y-.9957
115	<End Of Line>	R.635
116	G2	G01
116	X2.2151	X1.0951
116	Y-1.2052	<End Of Line>
116	I0.35	<End Of Line>
116	J-0.2583	<End Of Line>
117	Y-0.8573	G02
117	I0.3987	X1.2668
117	J0.1739	Y-.919
117	<End Of Line>	R.635
118	X1.9138	G01
118	Y-0.6834	X1.2871
118	I0.0487	Y-.8902
118	J0.4322	<End Of Line>
119	X1.6125	X1.3694
119	Y-0.8573	Y-.9471
119	I-0.35	<End Of Line>
119	J0.2583	<End Of Line>
120	X1.6488	G03
120	Y-1.0313	X1.3256
120	I-0.3987	Y1.0074
120	J-0.174	R1.665
121	X1.6125	G02
121	Y-1.2052	X1.1257
121	I-0.435	Y1.0957
121	J0	R.5351
122	X1.9138	G01
122	Y-1.3792	X.566
122	I-0.0487	<End Of Line>
122	J-0.4323	<End Of Line>
123	G1	G02

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123	Y-1.4963	X.871
123	<End Of Line>	Y.7277
123	<End Of Line>	R.535
124	G3	X1.0657
124	X1.9611	Y.3905
124	Y-1.4939	R1.135
124	I0	<End Of Line>
124	J0.465	<End Of Line>
125	G2	X1.0657
125	X2.2907	Y-.3905
125	Y-1.3036	R.535
125	I0.3027	<End Of Line>
125	J-0.1436	<End Of Line>
126	G3	X.871
126	X2.3381	Y-.7277
126	Y-1.2216	R1.135
126	I-0.3769	<End Of Line>
126	J0.2723	<End Of Line>
127	G2	X.566
127	Y-0.841	Y-1.0957
127	I0.2757	R.535
127	J0.1903	<End Of Line>
128	G3	G01
128	X2.2907	X1.1257
128	Y-0.759	<End Of Line>
128	I-0.4243	<End Of Line>
128	J-0.1903	<End Of Line>
129	G2	G02
129	X1.9611	X1.3256
129	Y-0.5687	Y-1.0074
129	I-0.0269	R.535
129	J0.3339	<End Of Line>
130	G3	G03
130	X1.8664	X1.3694
130	I-0.0473	Y-.9471
130	J-0.4626	R1.665
131	G2	G01
131	X1.5369	X1.4516
131	Y-0.759	Y-1.004
131	I-0.3026	<End Of Line>
131	J0.1436	<End Of Line>

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132	G3	G03
132	X1.4895	X1.3808
132	Y-0.841	Y1.0993
132	I0.3769	R1.765
132	J-0.2723	<End Of Line>
133	G2	G02
133	X1.5488	X1.1597
133	Y-1.0313	Y1.1957
133	I-0.2757	R.4351
133	J-0.1903	<End Of Line>
134	X1.4895	G01
134	Y-1.2216	X.335
134	I-0.335	<End Of Line>
134	J0	<End Of Line>
135	G3	Y1.041
135	X1.5369	<End Of Line>
135	Y-1.3036	<End Of Line>
135	I0.4243	<End Of Line>
135	J0.1903	<End Of Line>
136	G2	G02
136	X1.8664	X.7783
136	Y-1.4939	Y.6823
136	I0.0269	R.4351
136	J-0.3339	<End Of Line>
137	G3	X.98
137	X1.9138	Y.3329
137	Y-1.4963	R1.035
137	I0.0474	<End Of Line>
137	J0.4626	<End Of Line>
138	G1	X.98
138	X1.8855	Y-.3329
138	Y-1.4946	R.435
139	G3	X.7783
139	X1.9138	Y-.6823
139	Y-1.5063	R1.035
139	I0.0283	<End Of Line>
139	J0.0283	<End Of Line>
140	X1.9678	X.335
140	Y-1.5032	Y-1.041
140	I0	R.435
140	J0.475	<End Of Line>

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141	G2	G01
141	X2.2954	Y-1.1957
141	Y-1.3141	<End Of Line>
141	I0.296	<End Of Line>
141	J-0.1343	<End Of Line>
142	G3	X1.1597
142	X2.3495	<End Of Line>
142	Y-1.2204	<End Of Line>
142	I-0.3816	<End Of Line>
142	J0.2828	<End Of Line>
143	G2	G02
143	Y-0.8421	X1.3808
143	I0.2643	Y-1.0993
143	J0.1891	R.435
144	G3	G03
144	X2.2954	X1.4516
144	Y-0.7485	Y-1.004
144	I-0.4357	R1.765
144	J-0.1892	<End Of Line>
145	G2	G01
145	X1.9678	X1.5339
145	Y-0.5594	Y-1.0609
145	I-0.0316	<End Of Line>
145	J0.3234	<End Of Line>
146	G3	G03
146	X1.8597	X1.4313
146	I-0.054	Y1.1957
146	J-0.4719	R1.865
147	G2	G02
147	X1.5321	X1.1984
147	Y-0.7485	Y1.2957
147	I-0.2959	R.3351
147	J0.1343	<End Of Line>
148	G3	G01
148	X1.4781	X.2387
148	Y-0.8421	<End Of Line>
148	I0.3817	<End Of Line>
148	J-0.2828	<End Of Line>
149	G2	X.235
149	X1.5388	Y1.292
149	Y-1.0313	<End Of Line>

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149	I-0.2643	<End Of Line>
149	J-0.1892	<End Of Line>
150	X1.4781	Y.9209
150	Y-1.2204	<End Of Line>
150	I-0.325	<End Of Line>
150	J0	<End Of Line>
151	G3	G02
151	X1.5321	X.6835
151	Y-1.3141	Y.638
151	I0.4357	R.3351
151	J0.1891	<End Of Line>
152	G2	X.8943
152	X1.8597	Y.2729
152	Y-1.5032	R.935
152	I0.0317	<End Of Line>
152	J-0.3234	<End Of Line>
153	G3	X.8943
153	X1.9138	Y-.2729
153	Y-1.5063	R.335
153	I0.0541	<End Of Line>
153	J0.4719	<End Of Line>
154	X1.9421	X.6835
154	Y-1.4946	Y-.638
154	I0	R.935
154	J0.04	<End Of Line>
155	G0	X.235
155	Z0.5	Y-.9209
155	<End Of Line>	R.335
156	X1.6788	G01
156	Y0.0443	Y-1.292
157	Z0.2	X.2387
157	<End Of Line>	Y-1.2957
158	G1	X1.1984
158	Z0	<End Of Line>
159	Y0.2607	G02
159	<End Of Line>	X1.4313
159	<End Of Line>	Y-1.1957
159	<End Of Line>	R.335
160	X1.6751	G03
160	Y0.2644	X1.5339
160	<End Of Line>	Y-1.0609

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
160	<End Of Line>	R1.865
161	X1.5187	G01
161	<End Of Line>	X1.5421
161	<End Of Line>	Y-1.0666
162	X1.652	G03
162	Y-0.1019	X1.436
162	<End Of Line>	Y1.2057
162	<End Of Line>	R1.875
163	G2	G02
163	X1.6788	X1.2027
163	Y-0.1104	Y1.3057
163	I-0.0882	R.325
163	J-0.3232	<End Of Line>
164	G1	G01
164	Y0.0443	X.2345
165	X1.6771	X.225
165	Y0.016	Y1.2961
166	G3	Y.9062
166	X1.6888	<End Of Line>
166	Y0.0443	<End Of Line>
166	I-0.0283	<End Of Line>
166	J0.0283	<End Of Line>
167	G1	G02
167	Y0.2649	X.6738
167	<End Of Line>	Y.6337
167	<End Of Line>	R.325
168	X1.6793	X.8857
168	Y0.2744	Y.2667
168	<End Of Line>	R.925
169	X1.5044	X.8857
169	<End Of Line>	Y-.2667
169	<End Of Line>	R.325
170	X1.6444	X.6738
170	Y-0.1102	Y-.6337
170	<End Of Line>	R.925
171	G2	X.225
171	X1.6888	Y-.9062
171	Y-0.1251	R.325
171	I-0.0806	<End Of Line>
171	J-0.3149	<End Of Line>
172	G1	G01

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
172	Y0.0443	Y-1.2961
173	G3	X.2345
173	X1.6771	Y-1.3057
173	Y0.0726	<End Of Line>
173	I-0.04	<End Of Line>
173	J0	<End Of Line>
174	G0	X1.2027
174	Z0.5	<End Of Line>
175	X0.6046	G02
175	Y-0.62	X1.436
175	<End Of Line>	Y-1.2057
175	<End Of Line>	R.325
176	Z0.2	G03
176	<End Of Line>	X1.5421
176	<End Of Line>	Y-1.0666
176	<End Of Line>	R1.875
177	G1	G00
177	Z0	Z1.
178	G2	X0.
178	X0.6766	Y-.0764
178	Y-0.5296	<End Of Line>
178	I0.6092	<End Of Line>
178	J-0.4113	<End Of Line>
179	X0.7978	Z.1
179	Y-0.2987	<End Of Line>
179	I1.2372	<End Of Line>
179	J-0.5017	<End Of Line>
180	G1	G01
180	X0.7384	Z-.5
180	Y-0.1356	<End Of Line>
181	X0.6046	G02
181	<End Of Line>	X.0662
181	<End Of Line>	Y-.0382
181	<End Of Line>	R.635
182	Y-0.62	X.0662
182	<End Of Line>	Y.0382
182	<End Of Line>	R.635
183	G0	X0.
183	Z0.5	Y.0764
183	<End Of Line>	R.635
184	X0.8882	X-.0662

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
184	Y-1.927	Y.0382
184	<End Of Line>	R.635
185	Z0.2	G01
185	<End Of Line>	X-.065
185	<End Of Line>	Y0.
186	G1	X-.0662
186	Z0	Y-.0382
187	G2	G02
187	X0.8607	X0.
187	Y-1.8518	Y-.0764
187	I0.6756	R.635
187	J0.2895	<End Of Line>
188	X0.6766	G01
188	Y-1.533	X.0551
188	I1.0531	Y-.1598
188	J0.8205	<End Of Line>
189	X0.6046	G02
189	Y-1.4425	X.1746
189	I0.5372	Y-.1008
189	J0.5017	R.535
190	G1	X.1746
190	Y-1.927	Y.1008
190	<End Of Line>	R.535
191	X0.8882	X0.
191	<End Of Line>	Y.2016
191	<End Of Line>	R.535
192	X0.9417	X-.1746
192	Y-2.027	Y.1008
192	<End Of Line>	R.535
193	X1.0622	X-.165
193	<End Of Line>	Y0.
193	<End Of Line>	R.535
194	G2	X-.1746
194	X0.9513	Y-.1008
194	Y-1.8052	R.535
194	I0.5016	<End Of Line>
194	J0.3895	<End Of Line>
195	X0.7624	X0.
195	Y-1.4779	Y-.2016
195	I0.9625	R.535
195	J0.7739	<End Of Line>

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
196	Y-0.5847	X.0551
196	I0.4514	Y-.1598
196	J0.4466	R.535
197	X0.9093	G01
197	Y-0.3128	X.1102
197	I1.1514	Y-.2433
197	J-0.4466	<End Of Line>
198	G1	G02
198	X0.8084	X.3013
198	Y-0.0356	Y-.174
198	<End Of Line>	R.435
199	X0.5046	X.3013
199	<End Of Line>	Y.174
199	<End Of Line>	R.435
200	Y-2.027	X0.
200	<End Of Line>	Y.3479
200	<End Of Line>	R.4349
201	X0.9417	X-.3013
201	<End Of Line>	Y.174
201	<End Of Line>	R.435
202	Y-2.127	X-.265
202	<End Of Line>	Y0.
202	<End Of Line>	R.435
203	X1.3478	X-.3013
203	<End Of Line>	Y-.174
203	<End Of Line>	R.435
204	G2	X0.
204	X1.0428	Y-.3479
204	Y-1.759	R.4349
204	I0.216	<End Of Line>
204	J0.4895	<End Of Line>
205	X0.8481	X.1102
205	Y-1.4218	Y-.2433
205	I0.871	R.435
205	J0.7277	<End Of Line>
206	Y-0.6408	G01
206	I0.3657	X.1654
206	J0.3905	Y-.3267
207	X1.0218	G02
207	Y-0.3295	X.3769
207	I1.0657	Y-.2723

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
207	J-0.3905	R.335
208	G1	G03
208	X0.8808	X.4243
208	Y0.0579	Y-.1903
208	<End Of Line>	R.465
209	X0.8716	G02
209	Y0.0644	X.4243
209	<End Of Line>	Y.1903
209	<End Of Line>	R.335
210	X0.4046	G03
210	<End Of Line>	X.3769
210	<End Of Line>	Y.2723
210	<End Of Line>	R.465
211	Y-2.127	G02
211	<End Of Line>	X.0474
211	<End Of Line>	Y.4626
211	<End Of Line>	R.335
212	X0.9417	G03
212	<End Of Line>	X-.0474
212	<End Of Line>	Y.4626
212	<End Of Line>	R.465
213	Y-2.227	G02
213	<End Of Line>	X-.3769
213	<End Of Line>	Y.2723
213	<End Of Line>	R.3349
214	X1.5788	G03
214	<End Of Line>	X-.4243
214	<End Of Line>	Y.1903
214	<End Of Line>	R.465
215	Y-2.0722	G02
215	<End Of Line>	X-.365
215	<End Of Line>	Y0.
215	<End Of Line>	R.335
216	G2	X-.4243
216	X1.1355	Y-.1903
216	Y-1.7135	R.335
216	I-0.015	<End Of Line>
216	J0.4347	<End Of Line>
217	X0.9338	G03
217	Y-1.3642	X-.3769
217	I0.7783	Y-.2723

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
217	J0.6822	R.465
218	Y-0.6984	G02
218	I0.28	X-.0474
218	J0.3329	Y-.4626
218	<End Of Line>	R.335
219	X1.1354	G03
219	Y-0.3492	X0.
219	I0.98	Y-.465
219	J-0.3329	R.465
220	G1	X.0474
220	X0.9631	Y-.4626
220	Y0.124	R.465
221	G2	G02
221	X0.9055	X.1654
221	Y0.1644	Y-.3267
221	I0.2199	R.3349
221	J0.3754	<End Of Line>
222	G1	G01
222	X0.3046	X.1709
222	<End Of Line>	Y-.335
223	Y-2.227	G02
223	<End Of Line>	X.3817
223	<End Of Line>	Y-.2828
223	<End Of Line>	R.325
224	X0.9417	G03
224	<End Of Line>	X.4357
224	<End Of Line>	Y-.1892
224	<End Of Line>	R.475
225	Y-2.327	G02
225	<End Of Line>	X.4357
225	<End Of Line>	Y.1892
225	<End Of Line>	R.325
226	X1.6751	G03
226	<End Of Line>	X.3817
226	<End Of Line>	Y.2828
226	<End Of Line>	R.475
227	X1.6788	G02
227	Y-2.3233	X.054
227	<End Of Line>	Y.4719
227	<End Of Line>	R.3249
228	Y-1.9522	G03

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
228	<End Of Line>	X-.054
228	<End Of Line>	Y.4719
228	<End Of Line>	R.475
229	G2	G02
229	X1.2303	X-.3817
229	Y-1.6693	Y.2828
229	I-0.115	R.325
229	J0.3147	<End Of Line>
230	X1.0195	G03
230	Y-1.3042	X-.4357
230	I0.6835	Y.1892
230	J0.638	R.475
231	Y-0.7584	G02
231	I0.1943	X-.375
231	J0.2729	Y0.
231	<End Of Line>	R.325
232	X1.2303	X-.4357
232	Y-0.3933	Y-.1892
232	I0.8943	R.325
232	J-0.2729	<End Of Line>
233	X1.2392	G03
233	Y-0.3421	X-.3817
233	I0.3335	Y-.2828
233	J-0.0318	R.475
234	G1	G02
234	X1.0439	X-.054
234	Y0.1946	Y-.4719
234	<End Of Line>	R.3249
235	G2	G03
235	X0.9443	X0.
235	Y0.2644	Y-.475
235	I0.1391	R.475
235	J0.3048	<End Of Line>
236	G1	X.054
236	X0.2083	Y-.4719
236	<End Of Line>	R.475
237	X0.2046	G02
237	Y0.2607	X.1709
237	<End Of Line>	Y-.335
237	<End Of Line>	R.325
238	Y-2.3233	G00

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
238	<End Of Line>	Z1.
239	X0.2083	X-.3951
239	Y-2.327	Y1.2957
240	X0.9417	Z.1
241	X0.9134	G01
241	Y-2.3252	Z-.5
242	G3	X-.2618
242	X0.9417	Y.9294
242	Y-2.337	<End Of Line>
242	I0.0283	<End Of Line>
242	J0.0282	<End Of Line>
243	G1	G02
243	X1.6793	X-.235
243	<End Of Line>	Y.9209
243	<End Of Line>	R.335
244	X1.6888	G01
244	Y-2.3274	Y1.292
245	Y-1.9375	X-.2387
245	<End Of Line>	Y1.2957
246	G2	X-.3951
246	X1.2399	<End Of Line>
246	Y-1.665	<End Of Line>
246	I-0.125	<End Of Line>
246	J0.3	<End Of Line>
247	X1.0281	X-.4045
247	Y-1.298	Y1.2922
247	I0.6739	<End Of Line>
247	J0.6337	<End Of Line>
248	Y-0.7646	X-.2694
248	I0.1857	Y.9211
248	J0.2667	<End Of Line>
249	X1.2399	G02
249	Y-0.3976	X-.225
249	I0.8857	Y.9062
249	J-0.2667	R.3251
250	X1.2497	G01
250	Y-0.3416	Y1.2961
250	I0.3239	<End Of Line>
250	J-0.0275	<End Of Line>
251	G1	X-.2345
251	X1.0518	Y1.3057

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
251	Y0.202	<End Of Line>
252	G2	X-.4094
252	X0.9485	<End Of Line>
252	Y0.2744	<End Of Line>
252	I0.1312	<End Of Line>
252	J0.2974	<End Of Line>
253	G1	X-.4045
253	X0.2041	Y1.2922
254	X0.1946	G00
254	Y0.2649	Z1.
255	Y-2.3274	X-1.2092
255	<End Of Line>	Y-.7727
256	X0.2041	Z.1
256	Y-2.337	<End Of Line>
257	X0.9417	G01
257	<End Of Line>	Z-.5
258	G3	Y-.7957
258	X0.97	<End Of Line>
258	Y-2.3252	<End Of Line>
258	I0	<End Of Line>
258	J0.04	<End Of Line>
259	G0	X-1.1942
259	Z0.5	<End Of Line>
260	G90	X-1.2092
260	G0	Y-.7727
260	G49	<End Of Line>
260	Z0	<End Of Line>
261	M6	X-1.3092
262	X0	Y-.8957
262	Y0	<End Of Line>
263	M2	X-1.0256
264	%	G02
264	<End Of Line>	X-1.0531
264	<End Of Line>	Y-.8205
264	<End Of Line>	R.735
265	<End of File>	X-1.2371
265	<End of File>	Y-.5017
265	<End of File>	R1.335
265	<End of File>	X-1.3092
265	<End of File>	Y-.4113
265	<End of File>	R.735

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
265	<End of File>	G01
265	<End of File>	Y-.7727
265	<End of File>	X-1.4092
265	<End of File>	Y-.9957
265	<End of File>	X-.8516
265	<End of File>	G02
265	<End of File>	X-.9625
265	<End of File>	Y-.7739
265	<End of File>	R.6351
265	<End of File>	X-1.1514
265	<End of File>	Y-.4466
265	<End of File>	R1.235
265	<End of File>	X-1.2263
265	<End of File>	Y.3553
265	<End of File>	R.635
265	<End of File>	G01
265	<End of File>	X-1.3092
265	<End of File>	Y.4113
265	<End of File>	G02
265	<End of File>	X-1.2371
265	<End of File>	Y.5017
265	<End of File>	R.735
265	<End of File>	X-1.116
265	<End of File>	Y.7326
265	<End of File>	R1.335
265	<End of File>	G01
265	<End of File>	X-1.1754
265	<End of File>	Y.8957
265	<End of File>	X-1.3092
265	<End of File>	Y.4113
265	<End of File>	X-1.2263
265	<End of File>	Y.3553
265	<End of File>	G02
265	<End of File>	X-1.1514
265	<End of File>	Y.4466
265	<End of File>	R.635
265	<End of File>	X-1.0045
265	<End of File>	Y.7185
265	<End of File>	R1.235
265	<End of File>	G01
265	<End of File>	X-1.1054

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
265	<End of File>	Y.9957
265	<End of File>	X-1.4092
265	<End of File>	Y-.7727
265	<End of File>	X-1.5092
265	<End of File>	Y-1.0957
265	<End of File>	X-.566
265	<End of File>	G02
265	<End of File>	X-.871
265	<End of File>	Y-.7277
265	<End of File>	R.535
265	<End of File>	X-1.0657
265	<End of File>	Y-.3905
265	<End of File>	R1.135
265	<End of File>	X-1.0657
265	<End of File>	Y.3905
265	<End of File>	R.535
265	<End of File>	X-.892
265	<End of File>	Y.7018
265	<End of File>	R1.135
265	<End of File>	G01
265	<End of File>	X-1.033
265	<End of File>	Y1.0892
265	<End of File>	X-1.0422
265	<End of File>	Y1.0957
265	<End of File>	X-1.5092
265	<End of File>	Y-.7727
265	<End of File>	X-1.6092
265	<End of File>	Y-1.1957
265	<End of File>	X-.335
265	<End of File>	Y-1.041
265	<End of File>	G02
265	<End of File>	X-.7783
265	<End of File>	Y-.6823
265	<End of File>	R.4351
265	<End of File>	X-.98
265	<End of File>	Y-.3329
265	<End of File>	R1.035
265	<End of File>	X-.98
265	<End of File>	Y.3329
265	<End of File>	R.435
265	<End of File>	X-.7784

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
265	<End of File>	Y.6821
265	<End of File>	R1.035
265	<End of File>	G01
265	<End of File>	X-.9506
265	<End of File>	Y1.1553
265	<End of File>	G02
265	<End of File>	X-1.0082
265	<End of File>	Y1.1957
265	<End of File>	R.4351
265	<End of File>	G01
265	<End of File>	X-1.6092
265	<End of File>	Y-.7727
265	<End of File>	X-1.7092
265	<End of File>	Y-1.292
265	<End of File>	X-1.7055
265	<End of File>	Y-1.2957
265	<End of File>	X-.2387
265	<End of File>	X-.235
265	<End of File>	Y-1.292
265	<End of File>	Y-.9209
265	<End of File>	G02
265	<End of File>	X-.6835
265	<End of File>	Y-.638
265	<End of File>	R.3351
265	<End of File>	X-.8943
265	<End of File>	Y-.2729
265	<End of File>	R.935
265	<End of File>	X-.8943
265	<End of File>	Y.2729
265	<End of File>	R.335
265	<End of File>	X-.6835
265	<End of File>	Y.638
265	<End of File>	R.935
265	<End of File>	X-.6746
265	<End of File>	Y.6892
265	<End of File>	R.335
265	<End of File>	G01
265	<End of File>	X-.8699
265	<End of File>	Y1.2259
265	<End of File>	G02
265	<End of File>	X-.9695

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
265	<End of File>	Y1.2957
265	<End of File>	R.3351
265	<End of File>	G01
265	<End of File>	X-1.7055
265	<End of File>	X-1.7092
265	<End of File>	Y1.292
265	<End of File>	Y-.7727
265	<End of File>	X-1.7192
265	<End of File>	Y-1.2961
265	<End of File>	X-1.7097
265	<End of File>	Y-1.3057
265	<End of File>	X-.2345
265	<End of File>	X-.225
265	<End of File>	Y-1.2961
265	<End of File>	Y-.9062
265	<End of File>	G02
265	<End of File>	X-.6738
265	<End of File>	Y-.6337
265	<End of File>	R.325
265	<End of File>	X-.8857
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265	<End of File>	R.925
265	<End of File>	X-.8857
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265	<End of File>	R.325
265	<End of File>	X-.6738
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265	<End of File>	R.925
265	<End of File>	X-.6641
265	<End of File>	Y.6897
265	<End of File>	R.325
265	<End of File>	G01
265	<End of File>	X-.862
265	<End of File>	Y1.2333
265	<End of File>	G02
265	<End of File>	X-.9653
265	<End of File>	Y1.3057
265	<End of File>	R.3251
265	<End of File>	G01
265	<End of File>	X-1.7097
265	<End of File>	X-1.7192

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
265	<End of File>	Y1.2961
265	<End of File>	Y-.7727
265	<End of File>	G00
265	<End of File>	Z1.
265	<End of File>	M6
265	<End of File>	M3
265	<End of File>	M8
265	<End of File>	G00
265	<End of File>	X-2.6067
265	<End of File>	Y-.1875
265	<End of File>	G43
265	<End of File>	Z1.
265	<End of File>	H50
265	<End of File>	Z.1
265	<End of File>	G01
265	<End of File>	X-2.4496
265	<End of File>	G03
265	<End of File>	X-2.6067
265	<End of File>	Y-.3446
265	<End of File>	Z.0357
265	<End of File>	R.1571
265	<End of File>	X-2.4496
265	<End of File>	Y-.1875
265	<End of File>	Z.0143
265	<End of File>	R.1571
265	<End of File>	X-2.6067
265	<End of File>	Y-.3446
265	<End of File>	Z-.05
265	<End of File>	R.1571
265	<End of File>	X-2.4496
265	<End of File>	Y-.1875
265	<End of File>	Z-.0714
265	<End of File>	R.1571
265	<End of File>	X-2.6067
265	<End of File>	Y-.3446
265	<End of File>	Z-.1357
265	<End of File>	R.1571
265	<End of File>	X-2.4496
265	<End of File>	Y-.1875
265	<End of File>	Z-.1571
265	<End of File>	R.1571

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
265	<End of File>	X-2.6067
265	<End of File>	Y-.3446
265	<End of File>	Z-.2214
265	<End of File>	R.1571
265	<End of File>	X-2.4496
265	<End of File>	Y-.1875
265	<End of File>	Z-.2429
265	<End of File>	R.1571
265	<End of File>	X-2.6067
265	<End of File>	Y-.3446
265	<End of File>	Z-.3071
265	<End of File>	R.1571
265	<End of File>	X-2.4496
265	<End of File>	Y-.1875
265	<End of File>	Z-.3286
265	<End of File>	R.1571
265	<End of File>	X-2.6067
265	<End of File>	Y-.3446
265	<End of File>	Z-.3929
265	<End of File>	R.1571
265	<End of File>	X-2.4496
265	<End of File>	Y-.1875
265	<End of File>	Z-.4143
265	<End of File>	R.1571
265	<End of File>	X-2.6067
265	<End of File>	Y-.3446
265	<End of File>	Z-.4786
265	<End of File>	R.1571
265	<End of File>	X-2.4496
265	<End of File>	Y-.1875
265	<End of File>	Z-.5
265	<End of File>	R.1571
265	<End of File>	G01
265	<End of File>	X-2.6067
265	<End of File>	G03
265	<End of File>	X-2.4192
265	<End of File>	Y0.
265	<End of File>	R.1875
265	<End of File>	G01
265	<End of File>	Y1.2066
265	<End of File>	G02

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
265	<End of File>	X-1.6201
265	<End of File>	Y2.0057
265	<End of File>	R.575
265	<End of File>	G01
265	<End of File>	X-1.0548
265	<End of File>	G02
265	<End of File>	X-.4067
265	<End of File>	Y2.0057
265	<End of File>	R.575
265	<End of File>	G01
265	<End of File>	X-.324
265	<End of File>	G02
265	<End of File>	X.324
265	<End of File>	Y2.0057
265	<End of File>	R.575
265	<End of File>	G01
265	<End of File>	X1.1131
265	<End of File>	G02
265	<End of File>	X2.0061
265	<End of File>	Y1.6144
265	<End of File>	R.575
265	<End of File>	X2.0061
265	<End of File>	Y-1.6144
265	<End of File>	R2.575
265	<End of File>	X1.9352
265	<End of File>	Y-1.8182
265	<End of File>	R.575
265	<End of File>	X1.1131
265	<End of File>	Y-2.0057
265	<End of File>	R.575
265	<End of File>	G01
265	<End of File>	X.324
265	<End of File>	G02
265	<End of File>	X-.324
265	<End of File>	Y-2.0057
265	<End of File>	R.575
265	<End of File>	G01
265	<End of File>	X-1.6201
265	<End of File>	G02
265	<End of File>	X-2.4192
265	<End of File>	Y-1.2066

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
265	<End of File>	R.575
265	<End of File>	G01
265	<End of File>	Y0.
265	<End of File>	G03
265	<End of File>	X-2.6067
265	<End of File>	Y.1875
265	<End of File>	R.1875
265	<End of File>	G01
265	<End of File>	Y-.1875
265	<End of File>	X-2.4496
265	<End of File>	Z-.4
265	<End of File>	G03
265	<End of File>	X-2.6067
265	<End of File>	Y-.3446
265	<End of File>	Z-.4643
265	<End of File>	R.1571
265	<End of File>	X-2.4496
265	<End of File>	Y-.1875
265	<End of File>	Z-.4857
265	<End of File>	R.1571
265	<End of File>	X-2.6067
265	<End of File>	Y-.3446
265	<End of File>	Z-.55
265	<End of File>	R.1571
265	<End of File>	X-2.4496
265	<End of File>	Y-.1875
265	<End of File>	Z-.5714
265	<End of File>	R.1571
265	<End of File>	X-2.6067
265	<End of File>	Y-.3446
265	<End of File>	Z-.6357
265	<End of File>	R.1571
265	<End of File>	X-2.4496
265	<End of File>	Y-.1875
265	<End of File>	Z-.6571
265	<End of File>	R.1571
265	<End of File>	X-2.6067
265	<End of File>	Y-.3446
265	<End of File>	Z-.7214
265	<End of File>	R.1571
265	<End of File>	X-2.4496

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
265	<End of File>	Y-.1875
265	<End of File>	Z-.7429
265	<End of File>	R.1571
265	<End of File>	X-2.6067
265	<End of File>	Y-.3446
265	<End of File>	Z-.8071
265	<End of File>	R.1571
265	<End of File>	X-2.4496
265	<End of File>	Y-.1875
265	<End of File>	Z-.8286
265	<End of File>	R.1571
265	<End of File>	X-2.6067
265	<End of File>	Y-.3446
265	<End of File>	Z-.8929
265	<End of File>	R.1571
265	<End of File>	X-2.4496
265	<End of File>	Y-.1875
265	<End of File>	Z-.9143
265	<End of File>	R.1571
265	<End of File>	X-2.6067
265	<End of File>	Y-.3446
265	<End of File>	Z-.9786
265	<End of File>	R.1571
265	<End of File>	X-2.4496
265	<End of File>	Y-.1875
265	<End of File>	Z-1.
265	<End of File>	R.1571
265	<End of File>	G01
265	<End of File>	X-2.6067
265	<End of File>	G03
265	<End of File>	X-2.4192
265	<End of File>	Y0.
265	<End of File>	R.1875
265	<End of File>	G01
265	<End of File>	Y1.2066
265	<End of File>	G02
265	<End of File>	X-1.6201
265	<End of File>	Y2.0057
265	<End of File>	R.575
265	<End of File>	G01
265	<End of File>	X-1.0548

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
265	<End of File>	G02
265	<End of File>	X-.4067
265	<End of File>	Y2.0057
265	<End of File>	R.575
265	<End of File>	G01
265	<End of File>	X-.324
265	<End of File>	G02
265	<End of File>	X.324
265	<End of File>	Y2.0057
265	<End of File>	R.575
265	<End of File>	G01
265	<End of File>	X1.1131
265	<End of File>	G02
265	<End of File>	X2.0061
265	<End of File>	Y1.6144
265	<End of File>	R.575
265	<End of File>	X2.0061
265	<End of File>	Y-1.6144
265	<End of File>	R2.575
265	<End of File>	X1.9352
265	<End of File>	Y-1.8182
265	<End of File>	R.575
265	<End of File>	X1.1131
265	<End of File>	Y-2.0057
265	<End of File>	R.575
265	<End of File>	G01
265	<End of File>	X.324
265	<End of File>	G02
265	<End of File>	X-.324
265	<End of File>	Y-2.0057
265	<End of File>	R.575
265	<End of File>	G01
265	<End of File>	X-1.6201
265	<End of File>	G02
265	<End of File>	X-2.4192
265	<End of File>	Y-1.2066
265	<End of File>	R.575
265	<End of File>	G01
265	<End of File>	Y0.
265	<End of File>	G03
265	<End of File>	X-2.6067

Line Number	C:\Program Files\Predator Software\Common Files\Programs\2dribs.ncc	C:\Program Files\Predator Software\Common Files\Programs\2DRIBS_PREDATOR.NCC
265	<End of File>	Y.1875
265	<End of File>	R.1875
265	<End of File>	G00
265	<End of File>	Z1.
265	<End of File>	M5
265	<End of File>	G90
265	<End of File>	G0
265	<End of File>	G49
265	<End of File>	Z0
265	<End of File>	M6
265	<End of File>	M2
265	<End of File>	%

Total Differences: 1,363